

**Work Order ID 59644**

Wednesday, June 09, 2010 10:18:22 AM



Page 1

Item ID: D3759-1

Accept



Setup Start



Revision ID:

Item Name: Bushing

Stop



Start Date: 6/9/2010 Start Qty: 42.00



Cust Item ID:

Required Date: 6/15/2010 Req'd Qty: 42.00



Customer:

Reference:

Approvals: Process Plan:



Date: 10-6-09 Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D3759	Rev A

100



Hardinge CNC LATHE SMALL

0.00

42 0

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

Hardinge CNC LATHE SMALL □ Turn per Folio FA727 and Dwg D3759

Deburr

SI 10/06/15

110



QC2- Inspect parts off machine FAI/FAIB

0.00

42 0

QC

Memo

0.00

Quality Control

SI 10/06/15

120



QC8- Inspect parts - second check

0.00

arL 10/06/15

QC

Memo

0.00

Quality Control

42 0

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**Work Order ID 59644**

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Page 2

Item ID: D3759-1

Accept



Setup Start



Revision ID:

Item Name: Bushing

Stop



Start Date: 6/9/2010 Start Qty: 42.00



Cust Item ID:

Required Date: 6/15/2010 Req'd Qty: 42.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130



Identify as per dwg &amp; Stock Location:

0.00

10-6-15 SF 422

Packaging

Memo

0.00

Packaging

140



QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

10/06/17 JF

MF 10-6-17

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NOTE: Date & initial all entries

# Picklist Print

Wednesday, June 09, 2010 10:18:26 AM

Page 1

Work Order ID: 59644



Parent Item: D3759-1



Parent Item Name: Bushing

Start Date: 6/9/2010

Required Date: 6/15/2010

Comments: IPP Rev:A 08-03-04 new issue DD verified by: LL

Start Qty: 42.00

Required Qty: 42.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304R0.375		Purchased	No		110	f	35.2400	0.0625	2.763158				

304 ROUND BAR 0.375



Location	Loc Qty	Loc Code
MAT	29.9	
111323	0	
114467	12.1	
114676	17.8	3.1 PT S/A 10/06/15
MAT029	5.34	
113325	3.85	
114356	1.49	

W/O:		WORK ORDER CHANGES					
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DART AEROSPACE LTD	Work Order:	596444
Description: Bushing	Part Number:	D3759-1
Inspection Dwg: D3759	Rev: A	Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

<b>Measured by:</b>	<del>S</del>	<b>Audited by:</b>	<del>DW</del>	<b>Prototype Approval:</b>	N/A
<b>Date:</b>	10/06/12	<b>Date:</b>	10/06/15	<b>Date:</b>	N/A
Rev	Date	Change		Revised by	Approved
A	08.04.21	New Issue		KJ/DD	<del>✓</del>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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NOTE: Date & initial all entries

8 7 6 5 4 3 2 1

D

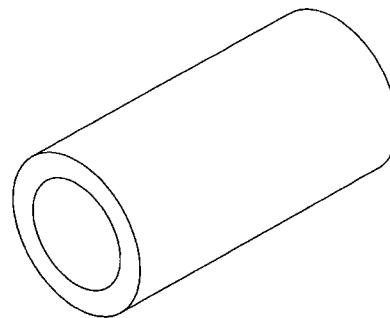
D

C

C

B

B



D3759-1 BUSHING

SHOP COPY

RETURN TO

ENGINEERING

UNCONTROLLED COPY

SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

NO. 59644

*BSR-6-09*

*RELEASED  
08-07-2009*

NOTES:

- 1) MATERIAL: AISI 304/316, STAINLESS STEEL ROD  
(REF. DART SPEC M304R)  
OR AISI 304/316, STAINLESS STEEL TUBE  
(REF. DART SPEC M304TR)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01 lbs

8 7 6 5 4 3 2 1

A	NEW ISSUE	AJS	08.03.03
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	<i>AJS</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>le</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>AS</i>	D3759	SHEET 1 OF 2
APPROVED	<i>AS</i>	TITLE	SCALE
DE APPR.	<i>AS</i>	BUSHING	NTS
DATE	08.03.03	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS ISSUED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE, OR COPIED, OR DISCLOSED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

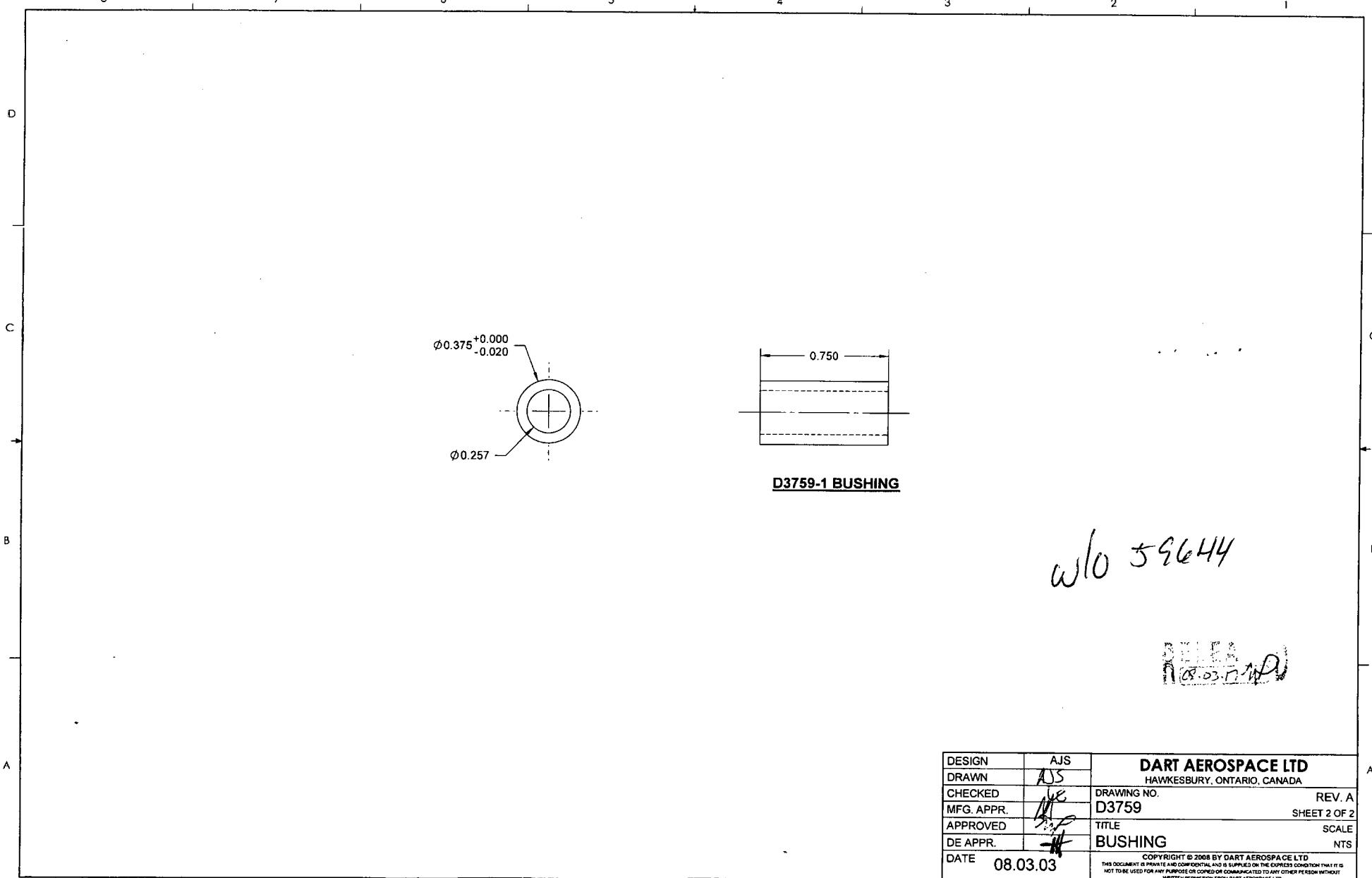
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8 7 6 5 4 3 2 1



DESIGN	AJS	DART AEROSPACE LTD
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA
CHECKED	JK	DRAWING NO.
MFG. APPR.	JK	REV. A
APPROVED	JK	D3759
DE APPR.	JK	SHEET 2 OF 2
DATE	08.03.03	TITLE
		SCALE
		NTS
		BUSHING

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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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